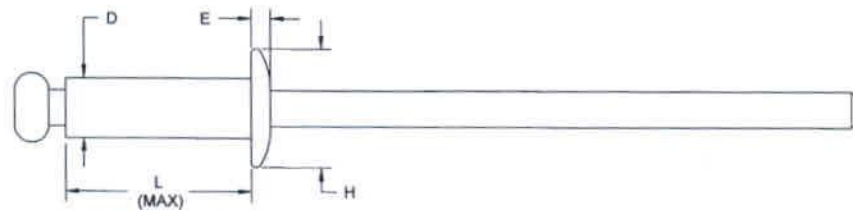


SPECIFICATION CONTROL DRAWING



50894

D3950-X RIVET

DART PART NUMBER	DESCRIPTION	SUPPLIER	SUPPLIER PART NUMBER	MANUFACTURER NUMBER	RIVET BODY DIAMETER "D"	HOLE SIZE AND DRILL NUMBER	GRIP RANGE	LENGTH UNDER HEAD "L"	HEAD DIAMETER "H"	HEAD HEIGHT "E"
D3950-1	RIVET - 5056 ALUMINUM BODY WITH COATED CARBON STEEL MANDREL	SPAENAU	PR-71	AD44BS	0.125	0.129 - 0.133 #30	0.188 - 0.250	0.390	0.250	0.040

RELEASED
2009-08-28
MP

- NOTES:
 1) MATERIAL: SEE TABLE
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) WEIGHT: N/A

A	NEW ISSUE	BY	09.06.05
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.06.05		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3950**

TITLE **RIVET**

REV. A

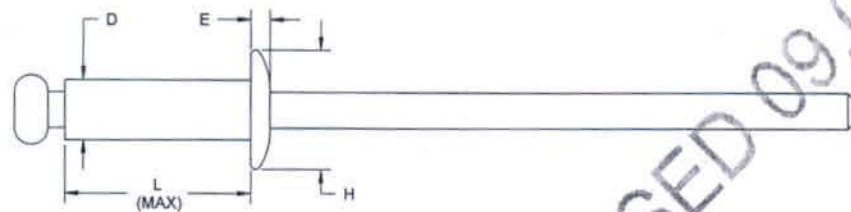
SHEET 1 OF 1

SCALE

NTS

COPYRIGHT © 2008 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD

SPECIFICATION CONTROL DRAWING



D3950-X

DART PART NUMBER	DESCRIPTION	SUPPLIER	SUPPLIER PART NUMBER	MANUFACTURER NUMBER	RIVET BODY DIAMETER "D"	HOLE SIZE AND DRILL NUMBER	GRIP RANGE	LENGTH UNDER HEAD "L"	HEAD DIAMETER "H"	HEAD HEIGHT "E"
D3950-1	RIVET - 5056 ALUMINUM BODY WITH COATED CARBON STEEL MANDREL	SPAENAUER	PR-71	AD44BS	1/8	0.129 - 0.133 #30	0.188 - 0.250	0.390	0.250	0.040

- NOTES:
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A

REV.	NEW ISSUE	DESCRIPTION	BY	DATE
DESIGN				
DRAWN				
CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.				
DATE	09.06.05			

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3950** REV. A
SHEET 1 OF 1
TITLE **RIVET** SCALE NTS

COPYRIGHT © 2008 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

WPA 6/1/08
DUPLICATE

Spaenaur Inc.

P.O. Box 544
815 Victoria Street North
Kitchener, Ontario
Canada N2G 4B1

www.spaenaur.com

Telephone: 519-744-6305
Toll free: 1-800-263-5367
Fax: 519-744-3240

Haskins Industrial – C/O Eagle Copters

July 22, 2009

Spaenaur Inc. has received documentation from our vendor which states the following part number(s) comply with the description on our packing slip and /or is in compliance with the EU directive, 2002/95/EC (RoHS) as indicated below.

We are issuing this certificate based on this information, for our order number S2673880, your P.O. 200492 which is to ship July 22, 2009.

Spaenaur Part Number

PR-71-RC

Certificate of Compliance only



Quality Rep

SPAENAU

P.O.Box 544

815 Victoria Street North

KITCHENER ON N2G 4B1

Toll free 1-800-265-8772

Toll free Fax: 1-888-252-6380

www.spaenaur.com

** PACK SLIP **

Printed: 13:18:52 22 JUL 2009

Page # : 1 of 1

PO No:



200492

Sold To:

HASKINS INDUSTRIAL

5-52 ANTARES DR

NEPEAN, ON K2E 7Z1

Ship To:

HASKINS INDUSTRIAL

C/O EAGLE COPTERS

823 MCTAVISH RD

CALGARY, AB T2E 7G9

Order Date: 07/22/2009 Release: FAX

Ship Date: 07/22/2009

Ordered By: MIKE-Revised from Al

Sales Rep: ROSE BOWMAN

Ship Via: FED EX COL

Ship Inst: FEDEX #15179324-0 *COLLEC

Ord No:



S2673880.001

ORDER QTY	UOM	SPAENAU/CUST PART NO/PROD DESC	PKG/QTY	SHIP QTY	BAL DUE
1000	EA	TOTE-189 PR-71-RC POP RIVET DOMED HEAD OPEN END 1/8" DIA X .390" LTH X .188"/.250" GRIP ALUMINUM BODY, COATED STEEL MANDREL IFI SPEC. 114 GRADE 19 HARM CD: COUNTRY OF MANUFACTURE: US ***** PO # FOR EAGLE COPTERS #PO10112 ***** ***** C OF C STOCK REQUIRED ***** Spaenaur's Return Policy can be found on page 51 at the back of the catalog. Call Spaenaur for a return authorization # for any product you wish returned. Product(s) returned must have been purchased within 90 days of invoice. A restocking charge will apply. Please note: Freight charges on all prepaid and charge shipments will be added to your order on the next business day.	500	1,000 ✓ 	0

Statement of Quality: As an ISO 9001:2000 certified organization, Spaenaur's process controls ensure that the products supplied against the above referenced purchase order meet all internal quality standards. Jonathan Spaetzel President

Terms and Conditions of Sale: Please refer to the latest Spaenaur Catalog for our new Terms and Conditions of Sale.

Work Order ID 50894

July 24, 2009 7:14:17 AM



Page 2

Item ID: D3950-1

Accept



Setup Start



Revision ID: A-Preliminary

Stop



Item Name: RIVET

Start Date: 7/27/09

Start Qty: 500.00



Cust Item ID:

Required Date: 7/29/09

Req'd Qty: 500.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: 139D

0.00



Packaging

Memo

0.00

Packaging

9/4/28

10000

SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/01

u 2.7.28

RECEIVED
OCT 10 1964

RECEIVED
OCT 10 1964

Work Order ID 50894

July 24, 2009 7:14:17 AM



Page 1

Item ID: D3950-1
Revision ID: A-Preliminary
Item Name: RIVET

Accept



Setup Start



Stop



Start Date: 7/27/09 Start Qty: 500.00
Required Date: 7/29/09 Req'd Qty: 500.00



Cust Item ID:
Customer:

Reference:

PRELIMINARY ISSUE

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

100

0.00



Purchasing

Memo

0.00

Issue P/O: 10112
Purchase Part Number: PR-71
Supplier: SPAENAUR
Certificate of conformity is required

110

0.00



Packaging

Receive & Inspect for Damage & Mat'l Certs

Memo

0.00

Ensure material certification is attached

120

0.00



QC

Quality Control

QC6- Inspect dimensions to drawing

Memo

0.00

**ENGINEERING
APPROVAL**

MP 8/1/09

509/4/09

*1247/24 1000
(190 Eafe)*

W 59.07.22